



# Ertalon®

Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 XAU+  
Ertalon® LFX

## ROUND RODS

Diameters [mm]	Tolerances <sup>[1]</sup> on the diameters [mm]	Ertalon® 6 XAU+		Ertalon® LFX	
		Standard length per piece: [3000 mm <sup>[2]</sup> ]			
		[kg/pce <sup>[3]</sup> ]		[kg/pce <sup>[3]</sup> ]	
50	+0,5 +1,5	<b>7,19</b>	■	<b>7,09</b>	■
56		8,97	□	8,85	□
60		10,33	■	<b>10,19</b>	■
65	+0,5 +1,8	12,10	□	11,95	□
70		<b>13,98</b>	■	13,80	■
75	+0,7 +2,3	16,15	□	15,95	□
80		18,35	■	<b>18,11</b>	■
85		20,85	□	20,90	□
90	+1,0 +2,7	<b>23,30</b>	■	23,00	■
100		<b>28,71</b>	■	<b>28,35</b>	■
110	+1,0 +3,3	34,74	□	34,29	□
120		<b>41,42</b>	■	40,95	□
125	+1,1 +3,8	44,85	□	44,25	□
130		48,61	□	47,97	□
135	+1,2 +4,1	52,34	□	51,66	□
140		56,21	□	55,50	□
150	+1,3 +4,5	64,58	■	63,74	■

Other standard length: [1000 mm<sup>[2]</sup>]

[mm]	[mm]	Standard length per piece: [1000 mm <sup>[2]</sup> ]			
		[kg/pce <sup>[3]</sup> ]		[kg/pce <sup>[3]</sup> ]	
160	+2,0 +7,0	24,90	□	24,60	■
170		28,05	□	27,65	□
180		31,35	□	30,95	□
190		34,85	■	34,40	□
200		38,50	□	38,00	■
210		42,95	□	42,40	□
220		47,05	□	46,40	□
225	+3,0 +9,0	49,15	□	48,50	□
230		51,30	□	50,60	□
240		55,70	□	55,00	□
250		60,35	□	59,55	□
260		65,15	□	64,30	□
270		70,15	□	69,25	□
275		72,70	□	71,75	□
280	+4,0 +11,0	75,30	□	74,35	□
290		80,65	□	79,60	□
300		86,20	□	85,10	□
325		101,80	□	100,50	□
350		117,70	□	116,10	□
375		134,70	□	133,00	□
400		152,90	□	150,90	□
425	+5,0 +13,0	173,40	□	171,20	□
450		194,00	□	191,50	□
475		215,70	□	212,90	□
500		238,50	□	235,40	□

Other standard length: [500 mm<sup>[2]</sup>]

<sup>[1]</sup>: tolerances according to DIN EN 15860    <sup>[2]</sup>: tolerances on the length -0/+3 %    <sup>[3]</sup>: average production weight

- : **standard** item [generally available from stock; bulk quantities to be manufactured to order]
- : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]
- : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning]

## Ertalon®

Polyamide [PA 6] [PA 6 + OIL]

Ertalon® LFX  
Ertalon® 6 XAU+

PLATES									
Thicknesses [mm]	Tolerances on the thicknesses [mm]	Ertalon® LFX							
		Standard sizes per piece:							
		[610 x 1220 mm] [kg/pce <sup>(1)</sup> ]		[1220 x 2000 mm] [kg/pce <sup>(1)</sup> ]		[1220 x 2440 mm] [kg/pce <sup>(1)</sup> ]		[1220 x 3050 mm] [kg/pce <sup>(1)</sup> ]	
10	+0,5 +2,5	9,94	■	32,70	□	39,90	□	49,85	■
12		11,65	■	38,40	□	46,85	□	58,55	■
16		15,15	■	49,75	□	60,70	□	75,85	■
20		18,60	■	61,15	□	74,60	□	93,25	■
25		22,90	■	75,35	□	91,95	□	114,90	■
30	+0,5 +3,0	27,55	■	90,65	□	110,60	□	138,20	■
35		31,90	■	104,90	□	128,00	□	160,00	■
40		36,20	■	119,10	□	145,30	□	181,60	■
45		40,50	□	133,30	□	162,60	□	203,30	□
50		44,85	■	147,50	□	180,00	□	224,90	■
55	+0,5 +3,5	49,70	□	163,50	□	199,50	□	249,30	□
60		54,05	■	177,70	□	216,80	□	271,00	■
65		58,35	□	192,00	□	234,20	□	292,62	□
70		62,65	■	206,20	□	251,60	□	314,50	■
75		67,00	□	220,40	□	268,90	□	-	-
80	+0,5 +4,5	71,30	■	234,60	□	286,20	□	357,80	■
90		79,95	□	263,10	□	321,00	□	401,20	□
100		88,60	■	291,50	□	355,60	□	444,50	■

PLATES									
Thicknesses [mm]	Tolerances on the thicknesses [mm]	Ertalon® 6 XAU+							
		Standard sizes per piece:							
		[610 x 1220 mm] [kg/pce <sup>(1)</sup> ]		[1220 x 2000 mm] [kg/pce <sup>(1)</sup> ]		[1220 x 2440 mm] [kg/pce <sup>(1)</sup> ]		[1220 x 3050 mm] [kg/pce <sup>(1)</sup> ]	
10	+0,5 +2,5	10,05	■	33,15	□	40,45	□	50,55	■
12		11,80	■	38,90	□	47,45	■	59,30	■
16		15,35	■	50,40	□	61,50	□	76,85	■
20		18,85	□	61,95	□	75,60	□	94,45	□
25		23,20	■	76,35	□	93,15	□	116,40	■
30	+0,5 +3,0	27,90	■	91,85	□	112,10	□	140,10	■
35		32,30	■	106,30	□	129,70	□	162,10	■
40		36,70	■	120,70	□	147,30	□	184,10	■
45		41,05	□	135,10	□	164,80	□	206,00	□
50		45,45	■	149,50	□	182,40	□	228,00	■
55	+0,5 +3,5	50,35	□	165,70	□	202,40	□	252,70	□
60		54,75	□	180,10	□	219,70	□	274,70	□
65		59,10	□	194,50	□	237,30	□	296,47	□
70		63,50	□	208,90	□	254,90	□	318,60	□
75		67,90	□	223,30	□	272,40	□	-	-
80	+0,5 +4,5	72,25	■	237,70	□	290,00	□	362,50	■
90		81,00	□	266,50	□	325,10	□	406,40	□
100		89,75	■	295,30	□	360,30	□	450,30	■

Tolerances on widths and lengths [mm]:

610 [0/+10] x 1220 [+10/+20] mm 1220 [+10/+20] x 2440 [+20/+40] mm 1220 [+10/+20] x 2000 [+10/+30] mm  
1220 [+10/+20] x 3050 [+20/+40] mm<sup>(1)</sup>: average production weights

- : **standard** item [generally available from stock; bulk quantities to be manufactured to order]
- : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]
- : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning]

# Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

TUBES								
Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [2000 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
50 x 20	4,40	□	4,40	□	4,40	□	4,35	□
50 x 25	4,04	□	4,04	□	4,04	□	3,99	□
56 x 20	5,46	□	5,46	□	5,46	□	5,39	□
56 x 25	5,10	□	5,10	□	5,10	□	5,04	□
56 x 30	4,65	□	4,65	□	4,65	□	4,59	□
56 x 35	4,11	□	4,11	□	4,11	□	4,05	□
60 x 25	5,99	□	5,99	□	5,99	□	5,91	□
60 x 30	5,54	■	5,54	□	5,54	□	5,47	□
60 x 35	5,00	□	5,00	□	5,00	□	4,93	□
60 x 40	4,36	■	4,36	□	4,36	□	4,31	□
65 x 25	7,22	□	7,22	□	7,22	□	7,13	□
65 x 30	6,77	□	6,77	□	6,77	□	6,68	□
65 x 35	6,23	□	6,23	□	6,23	□	6,15	□
65 x 40	5,60	□	5,60	□	5,60	□	5,52	□
65 x 45	4,87	□	4,87	□	4,87	□	4,81	□
65 x 50	4,06	□	4,06	□	4,06	□	4,01	□
70 x 25	8,47	□	8,47	□	8,47	□	8,36	□
70 x 30	8,01	■	8,01	□	8,01	□	7,91	□
70 x 35	7,47	□	7,47	□	7,47	□	7,38	□
70 x 40	6,84	□	6,84	□	6,84	□	6,75	■
70 x 45	6,12	□	6,12	□	6,12	□	6,04	□
70 x 50	5,30	■	5,30	□	5,30	□	5,24	□
70 x 55	4,40	□	4,40	□	4,40	□	4,34	□
75 x 25	9,81	□	9,81	□	9,81	□	9,68	□
75 x 30	9,36	□	9,36	□	9,36	□	9,24	□
75 x 35	8,82	□	8,82	□	8,82	□	8,70	□
75 x 40	8,18	□	8,18	□	8,18	□	8,08	□
75 x 45	7,46	□	7,46	□	7,46	□	7,36	□
75 x 50	6,65	□	6,65	□	6,65	□	6,56	□
75 x 55	5,75	□	5,75	□	5,75	□	5,67	□
75 x 60	4,75	□	4,75	□	4,75	□	4,69	□
80 x 25	11,25	□	11,25	□	11,25	□	11,10	□
80 x 30	10,80	■	10,80	□	10,80	■	10,65	□
80 x 35	10,25	□	10,25	□	10,25	□	10,15	□
80 x 40	9,64	■	9,64	□	9,64	□	9,51	□
80 x 45	8,91	□	8,91	□	8,91	□	8,80	□
80 x 50	8,10	□	8,10	□	8,10	□	8,00	□
80 x 55	7,20	□	7,20	□	7,20	□	7,10	□
80 x 60	6,20	■	6,20	□	6,20	□	6,12	□
80 x 65	5,12	□	5,12	□	5,12	□	5,05	□
85 x 25	13,10	□	13,10	□	13,10	□	12,95	□
85 x 30	12,70	□	12,70	□	12,70	□	12,50	□
85 x 35	12,15	□	12,15	□	12,15	□	12,00	□
85 x 40	11,55	□	11,55	□	11,55	□	11,40	□
85 x 45	10,85	□	10,85	□	10,85	□	10,70	□
85 x 50	10,05	□	10,05	□	10,05	□	9,94	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]

■ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]

□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

# Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

## TUBES

Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [2000 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
85 x 55	9,19	□	9,19	□	9,19	□	9,07	□
85 x 60	8,23	□	8,23	□	8,23	□	8,12	□
85 x 65	7,17	□	7,17	□	7,17	□	7,07	□
85 x 70	6,02	□	6,02	□	6,02	□	5,94	□
90 x 30	14,30	□	14,30	□	14,30	□	14,15	□
90 x 35	13,80	□	13,80	□	13,80	□	13,65	□
90 x 40	13,20	□	13,20	□	13,20	□	13,05	□
90 x 45	12,50	□	12,50	□	12,50	□	12,35	□
90 x 50	11,70	■	11,70	□	11,70	□	11,55	□
90 x 55	10,85	□	10,85	□	10,85	□	10,70	□
90 x 60	9,87	□	9,87	□	9,87	□	9,74	□
90 x 65	8,81	□	8,81	□	8,81	□	8,70	□
90 x 70	7,66	■	7,66	□	7,66	□	7,56	□
90 x 75	6,43	□	6,43	□	6,43	□	6,34	□
95 x 35	15,55	□	15,55	□	15,55	□	15,30	□
95 x 40	14,90	□	14,90	□	14,90	□	14,75	□
95 x 45	14,20	□	14,20	□	14,20	□	14,05	□
95 x 50	13,45	□	13,45	□	13,45	□	13,25	□
95 x 55	12,55	□	12,55	□	12,55	□	12,40	□
95 x 60	11,60	□	11,60	□	11,60	□	11,45	□
95 x 65	10,55	□	10,55	□	10,55	□	10,40	□
95 x 70	9,38	□	9,38	□	9,38	□	9,26	□
95 x 75	8,15	□	8,15	□	8,15	□	8,04	□
95 x 80	6,82	□	6,82	□	6,82	□	6,73	□
100 x 35	17,70	□	17,70	□	17,70	□	17,50	□
100 x 40	17,10	□	17,10	□	17,10	□	16,90	□
100 x 45	16,40	□	16,40	□	16,40	□	16,20	□
100 x 50	15,65	■	15,65	□	15,65	□	15,45	□
100 x 55	14,75	□	14,75	□	14,75	□	14,55	□
100 x 60	13,80	■	13,80	□	13,80	□	13,60	□
100 x 65	12,75	□	12,75	□	12,75	□	12,55	□
100 x 70	11,60	□	11,60	□	11,60	□	11,45	□
100 x 75	10,35	□	10,35	□	10,35	□	10,20	□
100 x 80	9,01	■	9,01	□	9,01	□	8,90	□
100 x 85	7,59	□	7,59	□	7,59	□	7,50	□
105 x 35	19,60	□	19,60	□	19,60	□	19,35	□
105 x 40	18,95	□	18,95	□	18,95	□	18,75	□
105 x 45	18,30	□	18,30	□	18,30	□	18,05	□
105 x 50	17,50	□	17,50	□	17,50	□	17,25	□
105 x 55	16,60	□	16,60	□	16,60	□	16,40	□
105 x 60	15,65	□	15,65	□	15,65	□	15,45	□
105 x 65	14,60	□	14,60	□	14,60	□	14,40	□
105 x 70	13,45	□	13,45	□	13,45	□	13,25	□
105 x 75	12,20	□	12,20	□	12,20	□	12,05	□
105 x 80	10,85	□	10,85	□	10,85	□	10,75	□
105 x 85	9,45	□	9,45	□	9,45	□	9,33	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]

■ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]

□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

## Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

TUBES								
Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [2000 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
105 x 90	7,94	□	7,94	□	7,94	□	7,84	□
110 x 35	21,35	□	21,35	□	21,35	□	21,10	□
110 x 40	20,75	□	20,75	□	20,75	□	20,50	□
110 x 45	20,05	□	20,05	□	20,05	□	19,80	□
110 x 50	19,25	□	19,25	□	19,25	□	19,00	□
110 x 55	18,40	□	18,40	□	18,40	□	18,15	□
110 x 60	17,45	□	17,45	□	17,45	□	17,20	□
110 x 65	16,35	□	16,35	□	16,35	□	16,15	□
110 x 70	15,20	■	15,20	□	15,20	□	15,00	□
110 x 75	14,00	□	14,00	□	14,00	□	13,80	□
110 x 80	12,65	□	12,65	□	12,65	□	12,50	□
110 x 85	11,25	□	11,25	□	11,25	□	11,10	□
110 x 90	9,73	□	9,73	□	9,73	□	9,60	□
110 x 95	8,13	□	8,13	□	8,13	□	8,02	□
115 x 35	23,85	□	23,85	□	23,85	□	23,50	□
115 x 40	23,25	□	23,25	□	23,25	□	22,95	□
115 x 45	22,55	□	22,55	□	22,55	□	22,25	□
115 x 50	21,80	□	21,80	□	21,80	□	21,50	□
115 x 55	20,95	□	20,95	□	20,95	□	20,65	□
115 x 60	20,00	□	20,00	□	20,00	□	19,70	□
115 x 65	18,95	□	18,95	□	18,95	□	18,70	□
115 x 70	17,80	□	17,80	□	17,80	□	17,60	□
115 x 75	16,60	□	16,60	□	16,60	□	16,35	□
115 x 80	15,30	□	15,30	□	15,30	□	15,10	□
115 x 85	13,90	□	13,90	□	13,90	□	13,70	□
115 x 90	12,40	□	12,40	□	12,40	□	12,20	□
115 x 95	10,80	□	10,80	□	10,80	□	10,65	□
115 x 100	9,13	□	9,13	□	9,13	□	9,01	□
120 x 40	25,20	□	25,20	□	25,20	□	24,85	□
120 x 45	24,50	□	24,50	□	24,50	□	24,20	□
120 x 50	23,75	□	23,75	□	23,75	□	23,45	□
120 x 55	22,90	□	22,90	□	22,90	□	22,60	□
120 x 60	21,95	□	21,95	□	21,95	□	21,65	□
120 x 65	20,90	□	20,90	□	20,90	□	20,60	□
120 x 70	19,75	□	19,75	□	19,75	□	19,50	□
120 x 75	18,55	□	18,55	□	18,55	□	18,30	□
120 x 80	17,20	■	17,20	□	17,20	□	17,00	□
120 x 85	15,80	□	15,80	□	15,80	□	15,60	□
120 x 90	14,35	□	14,35	□	14,35	□	14,15	□
120 x 95	12,75	□	12,75	□	12,75	□	12,60	□
120 x 100	11,10	□	11,10	□	11,10	□	10,95	□
120 x 105	9,31	□	9,31	□	9,31	□	9,19	□
125 x 40	28,30	□	28,30	□	28,30	□	27,95	□
125 x 45	27,60	□	27,60	□	27,60	□	27,25	□
125 x 50	26,85	□	26,85	□	26,85	□	26,50	□
125 x 55	25,95	□	25,95	□	25,95	□	25,65	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]■ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

## TUBES

Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [2000 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
125 x 60	25,00	□	25,00	□	25,00	□	24,70	□
125 x 65	24,00	□	24,00	□	24,00	□	23,65	□
125 x 70	22,85	□	22,85	□	22,85	□	22,55	□
125 x 75	21,65	□	21,65	□	21,65	□	21,35	□
125 x 80	20,30	□	20,30	□	20,30	□	20,05	□
125 x 85	18,90	□	18,90	□	18,90	□	18,65	□
125 x 90	17,45	□	17,45	□	17,45	□	17,20	□
125 x 95	15,85	□	15,85	□	15,85	□	15,65	□
125 x 100	14,15	□	14,15	□	14,15	□	14,00	□
125 x 105	12,40	□	12,40	□	12,40	□	12,25	□
125 x 110	10,55	□	10,55	□	10,55	□	10,40	□
130 x 40	30,65	□	30,65	□	30,65	□	30,25	□
130 x 45	29,95	□	29,95	□	29,95	□	29,60	□
130 x 50	29,20	□	29,20	□	29,20	□	28,80	□
130 x 55	28,35	□	28,35	□	28,35	□	27,95	□
130 x 60	27,40	□	27,40	□	27,40	□	27,05	□
130 x 65	26,35	□	26,35	□	26,35	□	26,00	□
130 x 70	25,20	□	25,20	□	25,20	□	24,90	□
130 x 75	24,00	□	24,00	□	24,00	□	23,70	□
130 x 80	22,70	□	22,70	□	22,70	□	22,40	□
130 x 85	21,30	□	21,30	□	21,30	□	21,00	□
130 x 90	19,80	□	19,80	□	19,80	□	19,55	□
130 x 95	18,20	□	18,20	□	18,20	□	17,95	□
130 x 100	16,55	□	16,55	□	16,55	□	16,30	□
130 x 105	14,80	□	14,80	□	14,80	□	14,60	□
130 x 110	12,95	□	12,95	□	12,95	□	12,75	□
130 x 115	11,00	□	11,00	□	11,00	□	10,85	□
135 x 45	32,10	□	32,10	□	32,10	□	31,70	□
135 x 50	31,35	□	31,35	□	31,35	□	30,90	□
135 x 55	30,45	□	30,45	□	30,45	□	30,05	□
135 x 60	29,50	□	29,50	□	29,50	□	29,15	□
135 x 65	28,50	□	28,50	□	28,50	□	28,10	□
135 x 70	27,35	□	27,35	□	27,35	□	27,00	□
135 x 75	26,10	□	26,10	□	26,10	□	25,80	□
135 x 80	24,80	□	24,80	□	24,80	□	24,50	□
135 x 85	23,40	□	23,40	□	23,40	□	23,10	□
135 x 90	21,90	□	21,90	□	21,90	□	21,65	□
135 x 95	20,35	□	20,35	□	20,35	□	20,05	□
135 x 100	18,65	□	18,65	□	18,65	□	18,40	□
135 x 105	16,90	□	16,90	□	16,90	□	16,70	□
135 x 110	15,05	□	15,05	□	15,05	□	14,85	□
135 x 115	13,10	□	13,10	□	13,10	□	12,95	□
135 x 120	11,10	□	11,10	□	11,10	□	10,95	□
140 x 45	34,65	□	34,65	□	34,65	□	34,20	□
140 x 50	33,85	□	33,85	□	33,85	□	33,40	□
140 x 55	33,00	□	33,00	□	33,00	□	32,55	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]▣ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

**Ertalon®**


Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

<b>TUBES</b>								
Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [2000 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
140 x 60	32,05	□	32,05	□	32,05	□	31,65	□
140 x 65	31,00	□	31,00	□	31,00	□	30,60	□
140 x 70	29,90	□	29,90	□	29,90	□	29,50	□
140 x 75	28,65	□	28,65	□	28,65	□	28,30	□
140 x 80	27,35	□	27,35	□	27,35	□	27,00	□
140 x 85	25,95	□	25,95	□	25,95	□	25,60	□
140 x 90	24,45	□	24,45	□	24,45	□	24,15	□
140 x 95	22,85	□	22,85	□	22,85	□	22,55	□
140 x 100	21,20	□	21,20	□	21,20	□	20,90	□
140 x 105	19,45	□	19,45	□	19,45	□	19,20	□
140 x 110	17,60	□	17,60	□	17,60	■	17,35	□
140 x 115	15,65	□	15,65	□	15,65	□	15,45	□
140 x 120	13,60	□	13,60	□	13,60	□	13,45	□
140 x 125	11,50	□	11,50	□	11,50	□	11,35	□
150 x 50	40,55	□	40,55	□	40,55	□	40,05	□
150 x 55	39,70	□	39,70	□	39,70	□	39,20	□
150 x 60	38,75	□	38,75	□	38,75	□	38,25	□
150 x 65	37,70	□	37,70	□	37,70	□	37,20	□
150 x 70	36,60	□	36,60	□	36,60	□	36,10	□
150 x 75	35,35	□	35,35	□	35,35	□	34,90	□
150 x 80	34,05	□	34,05	□	34,05	□	33,60	□
150 x 85	32,65	□	32,65	□	32,65	□	32,20	□
150 x 90	31,15	□	31,15	□	31,15	□	30,75	□
150 x 95	29,60	□	29,60	□	29,60	□	29,20	□
150 x 100	27,90	□	27,90	□	27,90	□	27,55	□
150 x 105	26,15	□	26,15	□	26,15	□	25,80	□
150 x 110	24,30	□	24,30	□	24,30	□	24,00	□
150 x 115	22,35	□	22,35	□	22,35	□	22,05	□
150 x 120	20,30	■	20,30	□	20,30	□	20,05	□
150 x 125	18,20	□	18,20	□	18,20	□	17,95	□
150 x 130	16,00	□	16,00	□	16,00	□	15,75	□
150 x 135	13,70	□	13,70	□	13,70	□	13,50	□
155 x 65	39,70	□	39,70	□	39,70	□	38,60	□
155 x 70	38,60	□	38,60	□	38,60	□	38,10	□
155 x 75	37,40	□	37,40	□	37,40	□	36,90	□
155 x 80	36,10	□	36,10	□	36,10	□	35,60	□
155 x 85	34,70	□	34,70	□	34,70	□	34,30	□
155 x 90	33,20	□	33,20	□	33,20	□	32,80	□
155 x 95	31,70	□	31,70	□	31,70	□	31,30	□
155 x 100	30,00	□	30,00	□	30,00	□	29,60	□
155 x 105	28,30	□	28,30	□	28,30	□	27,90	□
155 x 110	26,40	□	26,40	□	26,40	□	26,10	□
155 x 115	24,50	□	24,50	□	24,50	□	24,20	□
155 x 120	22,50	□	22,50	□	22,50	□	22,20	□
155 x 125	20,40	□	20,40	□	20,40	□	20,10	□
160 x 80	39,20	□	39,20	□	39,20	□	38,70	□

 ■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]

 ■ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]

 □ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

**Ertalon®**


Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

<b>TUBES</b>								
Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [2000 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
160 x 85	37,80	□	37,80	□	37,80	□	37,30	□
160 x 90	36,30	□	36,30	□	36,30	□	35,80	□
160 x 95	34,80	□	34,80	□	34,80	□	34,30	□
160 x 100	33,10	□	33,10	□	33,10	□	32,70	□
160 x 105	31,30	□	31,30	□	31,30	□	30,90	□
160 x 110	29,50	□	29,50	□	29,50	□	29,10	□
160 x 115	27,60	□	27,60	□	27,60	□	27,20	□
160 x 120	25,60	□	25,60	□	25,60	□	25,20	□
160 x 125	23,50	□	23,50	□	23,50	□	23,20	□
160 x 130	21,30	□	21,30	□	21,30	□	21,00	□
170 x 100	39,40	□	39,40	□	39,40	□	38,90	□
170 x 105	37,70	□	37,70	□	37,70	□	37,20	□
170 x 110	35,80	□	35,80	□	35,80	□	35,40	□
170 x 115	33,90	□	33,90	□	33,90	□	33,50	□
170 x 120	31,90	□	31,90	□	31,90	□	31,50	□
170 x 125	29,80	□	29,80	□	29,80	□	29,40	□
170 x 130	27,60	□	27,60	□	27,60	□	27,20	□
170 x 135	25,30	□	25,30	□	25,30	□	25,00	□
170 x 140	22,90	□	22,90	□	22,90	□	22,60	□
170 x 145	20,40	□	20,40	□	20,40	□	20,20	□
180 x 120	38,70	□	38,70	□	38,70	□	38,20	□
180 x 125	36,60	□	36,60	□	36,60	□	36,20	□
180 x 130	34,40	□	34,40	□	34,40	□	34,00	□
180 x 135	32,10	□	32,10	□	32,10	□	31,70	□
180 x 140	29,80	□	29,80	□	29,80	□	29,40	□
180 x 145	27,30	□	27,30	□	27,30	□	26,90	□
180 x 150	24,70	□	24,70	□	24,70	□	24,40	□
180 x 155	22,10	□	22,10	□	22,10	□	21,80	□
190 x 135	39,60	□	39,60	□	39,60	□	39,10	□
190 x 140	37,30	□	37,30	□	37,30	□	36,80	□
190 x 145	34,80	□	34,80	□	34,80	□	34,40	□
190 x 150	32,30	□	32,30	□	32,30	□	31,90	□
190 x 155	29,60	□	29,60	□	29,60	□	29,30	□
190 x 160	26,90	□	26,90	□	26,90	□	26,60	□
190 x 165	24,10	□	24,10	□	24,10	□	23,80	□
190 x 170	21,20	□	21,20	□	21,20	□	20,90	□
200 x 150	39,60	□	39,60	□	39,60	□	39,10	□
200 x 155	37,00	□	37,00	□	37,00	□	36,50	□
200 x 160	34,30	□	34,30	□	34,30	□	33,80	□
200 x 165	31,50	□	31,50	□	31,50	□	31,10	□
200 x 170	28,60	□	28,60	□	28,60	□	28,20	□
200 x 175	25,60	□	25,60	□	25,60	□	25,20	□
200 x 180	22,50	□	22,50	□	22,50	□	22,20	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]

▣ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]

□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]



# Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

## TUBES

Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [1000 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
155 x 50	21,25	□	21,25	□	21,25	□	21,00	□
155 x 55	20,85	□	20,85	□	20,85	□	20,60	□
155 x 60	20,40	□	20,40	□	20,40	□	20,10	□
155 x 65	19,85	□	19,85	□	19,85	□	19,30	□
155 x 70	19,30	□	19,30	□	19,30	□	19,05	□
155 x 75	18,70	□	18,70	□	18,70	□	18,45	□
155 x 80	18,05	□	18,05	□	18,05	□	17,80	□
155 x 85	17,35	□	17,35	□	17,35	□	17,15	□
155 x 90	16,60	□	16,60	□	16,60	□	16,40	□
155 x 95	15,85	□	15,85	□	15,85	□	15,65	□
155 x 100	15,00	□	15,00	□	15,00	□	14,80	□
155 x 105	14,15	□	14,15	□	14,15	□	13,95	□
155 x 110	13,20	□	13,20	□	13,20	□	13,05	□
155 x 115	12,25	□	12,25	□	12,25	□	12,10	□
155 x 120	11,25	□	11,25	□	11,25	□	11,10	□
155 x 125	10,20	□	10,20	□	10,20	□	10,05	□
155 x 130	9,10	□	9,10	□	9,10	□	8,98	□
155 x 135	7,95	□	7,95	□	7,95	□	7,85	□
160 x 50	22,80	□	22,80	□	22,80	□	22,50	□
160 x 55	22,40	□	22,40	□	22,40	□	22,10	□
160 x 60	21,90	□	21,90	□	21,90	□	21,65	□
160 x 65	21,40	□	21,40	□	21,40	□	21,10	□
160 x 70	20,85	□	20,85	□	20,85	□	20,55	□
160 x 75	20,25	□	20,25	□	20,25	□	20,00	□
160 x 80	19,60	□	19,60	□	19,60	□	19,35	□
160 x 85	18,90	□	18,90	□	18,90	□	18,65	□
160 x 90	18,15	□	18,15	□	18,15	□	17,90	□
160 x 95	17,40	□	17,40	□	17,40	□	17,15	□
160 x 100	16,55	■	16,55	□	16,55	□	16,35	□
160 x 105	15,65	□	15,65	□	15,65	□	15,45	□
160 x 110	14,75	□	14,75	□	14,75	□	14,55	□
160 x 115	13,80	□	13,80	□	13,80	□	13,60	□
160 x 120	12,80	■	12,80	□	12,80	□	12,60	□
160 x 125	11,75	□	11,75	□	11,75	□	11,60	□
160 x 130	10,65	□	10,65	□	10,65	□	10,50	□
160 x 135	9,49	□	9,49	□	9,49	□	9,37	□
160 x 140	8,30	□	8,30	□	8,30	□	8,19	□
170 x 50	25,95	□	25,95	□	25,95	□	25,60	□
170 x 55	25,55	□	25,55	□	25,55	□	25,20	□
170 x 60	25,05	□	25,05	□	25,05	□	24,75	□
170 x 65	24,55	□	24,55	□	24,55	□	24,25	□
170 x 70	24,00	□	24,00	□	24,00	□	23,70	□
170 x 75	23,40	□	23,40	□	23,40	□	23,10	□
170 x 80	22,75	□	22,75	□	22,75	□	22,45	□
170 x 85	22,05	□	22,05	□	22,05	□	21,75	□
170 x 90	21,30	□	21,30	□	21,30	□	21,05	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]

■ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]

□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

## TUBES

Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [1000 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
170 x 95	20,55	□	20,55	□	20,55	□	20,25	□
170 x 100	19,70	□	19,70	□	19,70	□	19,45	□
170 x 105	18,85	□	18,85	□	18,85	□	18,60	□
170 x 110	17,90	□	17,90	□	17,90	□	17,70	□
170 x 115	16,95	□	16,95	□	16,95	□	16,75	□
170 x 120	15,95	□	15,95	□	15,95	□	15,75	□
170 x 125	14,90	□	14,90	□	14,90	□	14,70	□
170 x 130	13,80	□	13,80	□	13,80	□	13,60	□
170 x 135	12,65	□	12,65	□	12,65	□	12,50	□
170 x 140	11,45	□	11,45	□	11,45	□	11,30	□
170 x 145	10,20	□	10,20	□	10,20	□	10,10	□
170 x 150	8,95	□	8,95	□	8,95	□	8,83	□
180 x 60	28,50	□	28,50	□	28,50	□	28,15	□
180 x 65	28,00	□	28,00	□	28,00	□	27,60	□
180 x 70	27,45	□	27,45	□	27,45	□	27,05	□
180 x 75	26,80	□	26,80	□	26,80	□	26,50	□
180 x 80	26,20	□	26,20	□	26,20	□	25,85	□
180 x 85	25,50	□	25,50	□	25,50	□	25,15	□
180 x 90	24,75	□	24,75	□	24,75	□	24,40	□
180 x 95	23,95	□	23,95	□	23,95	□	23,65	□
180 x 100	23,15	□	23,15	□	23,15	□	22,85	□
180 x 105	22,25	□	22,25	□	22,25	□	21,95	□
180 x 110	21,35	□	21,35	□	21,35	□	21,05	□
180 x 115	20,40	□	20,40	□	20,40	□	20,10	□
180 x 120	19,35	□	19,35	□	19,35	□	19,10	□
180 x 125	18,30	□	18,30	□	18,30	□	18,10	□
180 x 130	17,20	□	17,20	□	17,20	□	17,00	□
180 x 135	16,05	□	16,05	□	16,05	□	15,85	□
180 x 140	14,90	□	14,90	□	14,90	□	14,70	□
180 x 145	13,65	□	13,65	□	13,65	□	13,45	□
180 x 150	12,35	□	12,35	□	12,35	□	12,20	□
180 x 155	11,05	□	11,05	□	11,05	□	10,90	□
180 x 160	9,68	□	9,68	□	9,68	□	9,56	□
190 x 65	31,65	□	31,65	□	31,65	□	31,25	□
190 x 70	31,10	□	31,10	□	31,10	□	30,70	□
190 x 75	30,50	□	30,50	□	30,50	□	30,10	□
190 x 80	29,85	□	29,85	□	29,85	□	29,45	□
190 x 85	29,15	□	29,15	□	29,15	□	28,80	□
190 x 90	28,45	□	28,45	□	28,45	□	28,05	□
190 x 95	27,65	□	27,65	□	27,65	□	27,30	□
190 x 100	26,85	□	26,85	□	26,85	□	26,50	□
190 x 105	25,95	□	25,95	□	25,95	□	25,65	□
190 x 110	25,05	□	25,05	□	25,05	□	24,75	□
190 x 115	24,10	□	24,10	□	24,10	□	23,80	□
190 x 120	23,10	□	23,10	□	23,10	□	22,80	□
190 x 125	22,05	□	22,05	□	22,05	□	21,75	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]▣ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

# Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

TUBES								
Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [1000 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
190 x 130	20,95	□	20,95	□	20,95	□	20,70	□
190 x 135	19,80	□	19,80	□	19,80	□	19,55	□
190 x 140	18,65	□	18,65	□	18,65	□	18,40	□
190 x 145	17,40	□	17,40	□	17,40	□	17,20	□
190 x 150	16,15	□	16,15	□	16,15	□	15,95	□
190 x 155	14,80	□	14,80	□	14,80	□	14,65	□
190 x 160	13,45	□	13,45	□	13,45	□	13,30	□
190 x 165	12,05	□	12,05	□	12,05	□	11,90	□
190 x 170	10,60	□	10,60	□	10,60	□	10,45	□
200 x 70	34,80	□	34,80	□	34,80	□	34,35	□
200 x 75	34,20	□	34,20	□	34,20	□	33,75	□
200 x 80	33,55	□	33,55	□	33,55	□	33,10	□
200 x 85	32,85	□	32,85	□	32,85	□	32,45	□
200 x 90	32,10	□	32,10	□	32,10	□	31,70	□
200 x 95	31,35	□	31,35	□	31,35	□	30,95	□
200 x 100	30,50	□	30,50	□	30,50	□	30,10	□
200 x 105	29,65	□	29,65	□	29,65	□	29,25	□
200 x 110	28,75	□	28,75	□	28,75	□	28,35	□
200 x 115	27,80	□	27,80	□	27,80	□	27,40	□
200 x 120	26,80	□	26,80	□	26,80	□	26,45	□
200 x 125	25,75	□	25,75	□	25,75	□	25,40	□
200 x 130	24,65	□	24,65	□	24,65	□	24,30	□
200 x 135	23,50	□	23,50	□	23,50	□	23,20	□
200 x 140	22,30	□	22,30	□	22,30	□	22,05	□
200 x 145	21,10	□	21,10	□	21,10	□	20,80	□
200 x 150	19,80	□	19,80	□	19,80	□	19,55	□
200 x 155	18,50	□	18,50	□	18,50	□	18,25	□
200 x 160	17,15	■	17,15	□	17,15	□	16,90	□
200 x 165	15,75	□	15,75	□	15,75	□	15,55	□
200 x 170	14,30	□	14,30	□	14,30	□	14,10	□
200 x 175	12,80	□	12,80	□	12,80	□	12,60	□
200 x 180	11,25	□	11,25	□	11,25	□	11,10	□
210 x 70	38,70	□	38,70	□	38,70	□	38,20	□
210 x 75	38,10	□	38,10	□	38,10	□	37,65	□
210 x 80	37,50	□	37,50	□	37,50	□	37,00	□
210 x 85	36,80	□	36,80	□	36,80	□	36,30	□
210 x 90	36,05	□	36,05	□	36,05	□	35,60	□
210 x 95	35,30	□	35,30	□	35,30	□	34,80	□
210 x 100	34,45	□	34,45	□	34,45	□	34,00	□
210 x 105	33,60	□	33,60	□	33,60	□	33,15	□
210 x 110	32,70	□	32,70	□	32,70	□	32,25	□
210 x 115	31,70	□	31,70	□	31,70	□	31,30	□
210 x 120	30,70	□	30,70	□	30,70	□	30,30	□
210 x 125	29,65	□	29,65	□	29,65	□	29,30	□
210 x 130	28,60	□	28,60	□	28,60	□	28,20	□
210 x 135	27,45	□	27,45	□	27,45	□	27,10	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]

■ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]

□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

## TUBES

Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [1000 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
210 x 140	26,25	□	26,25	□	26,25	□	25,90	□
210 x 145	25,05	□	25,05	□	25,05	□	24,70	□
210 x 150	23,75	□	23,75	□	23,75	□	23,45	□
210 x 155	22,45	□	22,45	□	22,45	□	22,15	□
210 x 160	21,10	□	21,10	□	21,10	□	20,80	□
210 x 165	19,65	□	19,65	□	19,65	□	19,40	□
210 x 170	18,20	□	18,20	□	18,20	□	18,00	□
210 x 175	16,70	□	16,70	□	16,70	□	16,50	□
210 x 180	15,20	□	15,20	□	15,20	□	15,00	□
210 x 185	13,60	□	13,60	□	13,60	□	13,40	□
210 x 190	11,95	□	11,95	□	11,95	□	11,80	□
220 x 95	40,00	□	40,00	□	40,00	□	39,50	□
220 x 100	39,20	□	39,20	□	39,20	□	38,65	□
220 x 105	38,30	□	38,30	□	38,30	□	37,80	□
220 x 110	37,40	□	37,40	□	37,40	□	36,90	□
220 x 115	36,45	□	36,45	□	36,45	□	35,95	□
220 x 120	35,45	□	35,45	□	35,45	□	35,00	□
220 x 125	34,40	□	34,40	□	34,40	□	33,95	□
220 x 130	33,30	□	33,30	□	33,30	□	32,85	□
220 x 135	32,15	□	32,15	□	32,15	□	31,75	□
220 x 140	31,00	□	31,00	□	31,00	□	30,60	□
220 x 145	29,75	□	29,75	□	29,75	□	29,35	□
220 x 150	28,50	□	28,50	□	28,50	□	28,10	□
220 x 155	27,15	□	27,15	□	27,15	□	26,80	□
220 x 160	25,80	□	25,80	□	25,80	□	25,45	□
220 x 165	24,40	□	24,40	□	24,40	□	24,10	□
220 x 170	22,95	□	22,95	□	22,95	□	22,65	□
220 x 175	21,45	□	21,45	□	21,45	□	21,15	□
220 x 180	19,90	□	19,90	□	19,90	□	19,65	□
220 x 185	18,30	□	18,30	□	18,30	□	18,10	□
220 x 190	16,70	□	16,70	□	16,70	□	16,45	□
220 x 195	15,00	□	15,00	□	15,00	□	14,80	□
220 x 200	13,30	□	13,30	□	13,30	□	13,10	□
225 x 110	39,70	□	39,70	□	39,70	□	39,20	□
225 x 115	38,75	□	38,75	□	38,75	□	38,25	□
225 x 120	37,75	□	37,75	□	37,75	□	37,25	□
225 x 125	36,70	□	36,70	□	36,70	□	36,25	□
225 x 130	35,65	□	35,65	□	35,65	□	35,15	□
225 x 135	34,50	□	34,50	□	34,50	□	34,05	□
225 x 140	33,35	□	33,35	□	33,35	□	32,90	□
225 x 145	32,10	□	32,10	□	32,10	□	31,70	□
225 x 150	30,85	□	30,85	□	30,85	□	30,45	□
225 x 155	29,55	□	29,55	□	29,55	□	29,15	□
225 x 160	28,20	□	28,20	□	28,20	□	27,80	□
225 x 165	26,80	□	26,80	□	26,80	□	26,45	□
225 x 170	25,35	□	25,35	□	25,35	□	25,00	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]

▣ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]

□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

# Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

## TUBES

Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [1000 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
225 x 175	23,85	□	23,85	□	23,85	□	23,55	□
225 x 180	22,30	□	22,30	□	22,30	□	22,05	□
225 x 185	20,75	□	20,75	□	20,75	□	20,50	□
225 x 190	19,10	□	19,10	□	19,10	□	18,90	□
225 x 195	17,45	□	17,45	□	17,45	□	17,25	□
225 x 200	15,75	□	15,75	□	15,75	□	15,55	□
225 x 205	14,00	□	14,00	□	14,00	□	13,80	□
230 x 120	39,95	□	39,95	□	39,95	□	39,40	□
230 x 125	38,90	□	38,90	□	38,90	□	38,40	□
230 x 130	37,80	□	37,80	□	37,80	□	37,35	□
230 x 135	36,70	□	36,70	□	36,70	□	36,20	□
230 x 140	35,50	□	35,50	□	35,50	□	35,05	□
230 x 145	34,30	□	34,30	□	34,30	□	33,85	□
230 x 150	33,05	□	33,05	□	33,05	□	32,60	□
230 x 155	31,75	□	31,75	□	31,75	□	31,30	□
230 x 160	30,40	□	30,40	□	30,40	□	30,00	□
230 x 165	29,00	□	29,00	□	29,00	□	28,60	□
230 x 170	27,55	□	27,55	□	27,55	□	27,20	□
230 x 175	26,05	□	26,05	□	26,05	□	25,70	□
230 x 180	24,50	□	24,50	□	24,50	□	24,20	□
230 x 185	22,95	□	22,95	□	22,95	□	22,65	□
230 x 190	21,30	□	21,30	□	21,30	□	21,05	□
230 x 195	19,65	□	19,65	□	19,65	□	19,40	□
230 x 200	17,95	□	17,95	□	17,95	□	17,70	□
230 x 205	16,15	□	16,15	□	16,15	□	15,95	□
230 x 210	14,35	□	14,35	□	14,35	□	14,20	□
240 x 140	39,90	□	39,90	□	39,90	□	39,40	□
240 x 145	38,70	□	38,70	□	38,70	□	38,20	□
240 x 150	37,45	□	37,45	□	37,45	□	36,95	□
240 x 155	36,10	□	36,10	□	36,10	□	35,65	□
240 x 160	34,75	□	34,75	□	34,75	□	34,30	□
240 x 165	33,35	□	33,35	□	33,35	□	32,95	□
240 x 170	31,90	□	31,90	□	31,90	□	31,50	□
240 x 175	30,45	□	30,45	□	30,45	□	30,05	□
240 x 180	28,90	□	28,90	□	28,90	□	28,55	□
240 x 185	27,30	□	27,30	□	27,30	□	26,95	□
240 x 190	25,70	□	25,70	□	25,70	□	25,35	□
240 x 195	24,05	□	24,05	□	24,05	□	23,70	□
240 x 200	22,30	□	22,30	□	22,30	□	22,05	□
240 x 205	20,55	□	20,55	□	20,55	□	20,30	□
240 x 210	18,75	□	18,75	□	18,75	□	18,50	□
240 x 215	16,90	□	16,90	□	16,90	□	16,70	□
240 x 220	15,00	□	15,00	□	15,00	□	14,80	□
250 x 160	39,40	□	39,40	□	39,40	□	38,85	□
250 x 165	38,00	□	38,00	□	38,00	□	37,50	□
250 x 170	36,55	□	36,55	□	36,55	□	36,05	□

- : **standard** item [generally available from stock; bulk quantities to be manufactured to order]
- ▣ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]
- : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]



# Ertalon®

Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

TUBES								
Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [1000 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
250 x 175	35,05	□	35,05	□	35,05	□	34,60	□
250 x 180	33,50	□	33,50	□	33,50	□	33,10	□
250 x 185	31,95	□	31,95	□	31,95	□	31,50	□
250 x 190	30,30	□	30,30	□	30,30	□	29,90	□
250 x 195	28,65	□	28,65	□	28,65	□	28,25	□
250 x 200	26,95	□	26,95	□	26,95	□	26,60	□
250 x 205	25,15	□	25,15	□	25,15	□	24,85	□
250 x 210	23,35	□	23,35	□	23,35	□	23,05	□
250 x 215	21,50	□	21,50	□	21,50	□	21,25	□
250 x 220	19,65	□	19,65	□	19,65	□	19,35	□
250 x 225	17,70	□	17,70	□	17,70	□	17,45	□
250 x 230	15,70	□	15,70	□	15,70	□	15,50	□
260 x 175	40,35	□	40,35	□	40,35	□	39,85	□
260 x 180	38,85	□	38,85	□	38,85	□	38,35	□
260 x 185	37,30	□	37,30	□	37,30	□	36,80	□
260 x 190	35,65	□	35,65	□	35,65	□	35,20	□
260 x 195	34,00	□	34,00	□	34,00	□	33,60	□
260 x 200	32,30	□	32,30	□	32,30	□	31,90	□
260 x 205	30,55	□	30,55	□	30,55	□	30,15	□
260 x 210	28,80	□	28,80	□	28,80	□	28,40	□
260 x 215	26,95	□	26,95	□	26,95	□	26,60	□
260 x 220	25,05	□	25,05	□	25,05	□	24,75	□
260 x 225	23,15	□	23,15	□	23,15	□	22,85	□
260 x 230	21,15	□	21,15	□	21,15	□	20,90	□
260 x 235	19,15	■	19,15	□	19,15	□	18,90	□

- : **standard** item [generally available from stock; bulk quantities to be manufactured to order]
- : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]
- : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

# Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

TUBES								
Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [600 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
220 x 70	26,45	□	26,45	□	26,45	□	26,10	□
220 x 75	26,05	□	26,05	□	26,05	□	25,70	□
220 x 80	25,65	□	25,65	□	25,65	□	25,35	□
220 x 85	25,25	□	25,25	□	25,25	□	24,90	□
220 x 90	24,80	□	24,80	□	24,80	□	24,50	□
225 x 70	27,80	□	27,80	□	27,80	□	27,40	□
225 x 75	27,40	□	27,40	□	27,40	□	27,05	□
225 x 80	27,05	□	27,05	□	27,05	□	26,70	□
225 x 85	26,60	□	26,60	□	26,60	□	26,30	□
225 x 90	26,20	□	26,20	□	26,20	□	25,85	□
225 x 95	25,70	□	25,70	□	25,70	□	25,40	□
225 x 100	25,20	□	25,20	□	25,20	□	24,90	□
225 x 105	24,70	□	24,70	□	24,70	□	24,40	□
230 x 70	29,10	□	29,10	□	29,10	□	28,75	□
230 x 75	28,75	□	28,75	□	28,75	□	28,40	□
230 x 80	28,35	□	28,35	□	28,35	□	28,00	□
230 x 85	27,95	□	27,95	□	27,95	□	27,60	□
230 x 90	27,50	□	27,50	□	27,50	□	27,15	□
230 x 95	27,05	□	27,05	□	27,05	□	26,70	□
230 x 100	26,55	□	26,55	□	26,55	□	26,20	□
230 x 105	26,05	□	26,05	□	26,05	□	25,70	□
230 x 110	25,50	□	25,50	□	25,50	□	25,15	□
230 x 115	24,90	□	24,90	□	24,90	□	24,60	□
240 x 70	31,80	□	31,80	□	31,80	□	31,35	□
240 x 75	31,40	□	31,40	□	31,40	□	31,00	□
240 x 80	31,05	□	31,05	□	31,05	□	30,65	□
240 x 85	30,60	□	30,60	□	30,60	□	30,25	□
240 x 90	30,20	□	30,20	□	30,20	□	29,80	□
240 x 95	29,70	□	29,70	□	29,70	□	29,35	□
240 x 100	29,20	□	29,20	□	29,20	□	28,85	□
240 x 105	28,70	□	28,70	□	28,70	□	28,35	□
240 x 110	28,15	□	28,15	□	28,15	□	27,80	□
240 x 115	27,55	□	27,55	□	27,55	□	27,20	□
240 x 120	26,95	□	26,95	□	26,95	□	26,60	□
240 x 125	26,35	□	26,35	□	26,35	□	26,00	□
240 x 130	25,70	□	25,70	□	25,70	□	25,35	□
240 x 135	25,00	□	25,00	□	25,00	□	24,65	□
250 x 70	34,60	□	34,60	□	34,60	□	34,15	□
250 x 75	34,25	□	34,25	□	34,25	□	33,80	□
250 x 80	33,85	□	33,85	□	33,85	□	33,40	□
250 x 85	33,45	□	33,45	□	33,45	□	33,00	□
250 x 90	33,00	□	33,00	□	33,00	□	32,55	□
250 x 95	32,50	□	32,50	□	32,50	□	32,10	□
250 x 100	32,05	□	32,05	□	32,05	□	31,60	□
250 x 105	31,50	□	31,50	□	31,50	□	31,10	□
250 x 110	30,95	□	30,95	□	30,95	□	30,55	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]

▣ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]

□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

# Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

## TUBES

Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [600 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
250 x 115	30,40	□	30,40	□	30,40	□	30,00	□
250 x 120	29,75	□	29,75	□	29,75	□	29,40	□
250 x 125	29,15	□	29,15	□	29,15	□	28,75	□
250 x 130	28,50	□	28,50	□	28,50	□	28,10	□
250 x 135	27,80	□	27,80	□	27,80	□	27,45	□
250 x 140	27,10	□	27,10	□	27,10	□	26,75	□
250 x 145	26,35	□	26,35	□	26,35	□	26,00	□
250 x 150	25,55	□	25,55	□	25,55	□	25,25	□
250 x 155	24,80	□	24,80	□	24,80	□	24,45	□
260 x 70	37,70	□	37,70	□	37,70	□	37,20	□
260 x 75	37,35	□	37,35	□	37,35	□	36,85	□
260 x 80	36,95	□	36,95	□	36,95	□	36,45	□
260 x 85	36,55	□	36,55	□	36,55	□	36,05	□
260 x 90	36,10	□	36,10	□	36,10	□	35,65	□
260 x 95	35,65	□	35,65	□	35,65	□	35,20	□
260 x 100	35,15	□	35,15	□	35,15	□	34,70	□
260 x 105	34,65	□	34,65	□	34,65	□	34,20	□
260 x 110	34,10	□	34,10	□	34,10	□	33,65	□
260 x 115	33,55	□	33,55	□	33,55	□	33,10	□
260 x 120	32,95	□	32,95	□	32,95	□	32,50	□
260 x 125	32,30	□	32,30	□	32,30	□	31,90	□
260 x 130	31,65	□	31,65	□	31,65	□	31,25	□
260 x 135	31,00	□	31,00	□	31,00	□	30,60	□
260 x 140	30,30	□	30,30	□	30,30	□	29,90	□
260 x 145	29,55	□	29,55	□	29,55	□	29,15	□
260 x 150	28,80	□	28,80	□	28,80	□	28,40	□
260 x 155	28,00	□	28,00	□	28,00	□	27,65	□
260 x 160	27,20	□	27,20	□	27,20	□	26,80	□
260 x 165	26,35	□	26,35	□	26,35	□	26,00	□
260 x 170	25,45	□	25,45	□	25,45	□	25,15	□
270 x 70	40,65	□	40,65	□	40,65	□	40,10	□
270 x 75	40,30	□	40,30	□	40,30	□	39,75	□
270 x 80	39,90	□	39,90	□	39,90	□	39,40	□
270 x 85	39,50	□	39,50	□	39,50	□	39,00	□
270 x 90	39,05	□	39,05	□	39,05	□	38,55	□
270 x 95	38,60	□	38,60	□	38,60	□	38,10	□
270 x 100	38,10	□	38,10	□	38,10	□	37,60	□
270 x 105	37,60	□	37,60	□	37,60	□	37,10	□
270 x 110	37,05	□	37,05	□	37,05	□	36,55	□
270 x 115	36,50	□	36,50	□	36,50	□	36,00	□
270 x 120	35,90	□	35,90	□	35,90	□	35,40	□
270 x 125	35,25	□	35,25	□	35,25	□	34,80	□
270 x 130	34,60	□	34,60	□	34,60	□	34,15	□
270 x 135	33,95	□	33,95	□	33,95	□	33,50	□
270 x 140	33,20	□	33,20	□	33,20	□	32,80	□
270 x 145	32,50	□	32,50	□	32,50	□	32,05	□

- : **standard** item [generally available from stock; bulk quantities to be manufactured to order]
- ▣ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]
- : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]



# Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

## TUBES

Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [600 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
270 x 150	31,75	□	31,75	□	31,75	□	31,30	□
270 x 155	30,95	□	30,95	□	30,95	□	30,55	□
270 x 160	30,10	□	30,10	□	30,10	□	29,75	□
270 x 165	29,30	□	29,30	□	29,30	□	28,90	□
270 x 170	28,40	□	28,40	□	28,40	□	28,05	□
270 x 175	27,50	□	27,50	□	27,50	□	27,15	□
270 x 180	26,60	□	26,60	□	26,60	□	26,25	□
270 x 185	25,65	□	25,65	□	25,65	□	25,30	□
270 x 190	24,65	□	24,65	□	24,65	□	24,35	□
270 x 195	23,65	□	23,65	□	23,65	□	23,35	□
270 x 200	22,60	□	22,60	□	22,60	□	22,30	□
270 x 205	21,55	□	21,55	□	21,55	□	21,25	□
270 x 210	20,45	□	20,45	□	20,45	□	20,20	□
270 x 215	19,35	□	19,35	□	19,35	■	19,10	□
270 x 220	18,20	□	18,20	□	18,20	□	17,95	□
270 x 225	17,00	□	17,00	□	17,00	□	16,80	□
270 x 230	15,80	□	15,80	□	15,80	□	15,60	□
270 x 235	14,60	□	14,60	□	14,60	□	14,40	□
270 x 240	13,35	□	13,35	□	13,35	□	13,15	□
270 x 245	12,05	□	12,05	□	12,05	□	11,90	□
275 x 70	42,55	□	42,55	□	42,55	□	42,00	□
275 x 75	42,20	□	42,20	□	42,20	□	41,65	□
275 x 80	41,85	□	41,85	□	41,85	□	41,30	□
275 x 85	41,45	□	41,45	□	41,45	□	40,90	□
275 x 90	41,00	□	41,00	□	41,00	□	40,45	□
275 x 95	40,55	□	40,55	□	40,55	□	40,00	□
275 x 100	40,05	□	40,05	□	40,05	□	39,55	□
275 x 105	39,55	□	39,55	□	39,55	□	39,00	□
275 x 110	39,00	□	39,00	□	39,00	□	38,50	□
275 x 115	38,40	□	38,40	□	38,40	□	37,90	□
275 x 120	37,85	□	37,85	□	37,85	□	37,35	□
275 x 125	37,20	□	37,20	□	37,20	□	36,70	□
275 x 130	36,55	□	36,55	□	36,55	□	36,05	□
275 x 135	35,85	□	35,85	□	35,85	□	35,40	□
275 x 140	35,15	□	35,15	□	35,15	□	34,70	□
275 x 145	34,45	□	34,45	□	34,45	□	34,00	□
275 x 150	33,65	□	33,65	□	33,65	□	33,25	□
275 x 155	32,90	□	32,90	□	32,90	□	32,45	□
275 x 160	32,05	□	32,05	□	32,05	□	31,65	□
275 x 165	31,20	□	31,20	□	31,20	□	30,80	□
275 x 170	30,35	□	30,35	□	30,35	□	29,95	□
275 x 175	29,45	□	29,45	□	29,45	□	29,05	□
275 x 180	28,50	□	28,50	□	28,50	□	28,15	□
275 x 185	27,55	□	27,55	□	27,55	□	27,20	□
275 x 190	26,60	□	26,60	□	26,60	□	26,25	□
275 x 195	25,60	□	25,60	□	25,60	□	25,25	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]

■ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]

□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

## TUBES

Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [600 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
275 x 200	24,55	□	24,55	□	24,55	□	24,25	□
275 x 205	23,50	□	23,50	□	23,50	□	23,20	□
275 x 210	22,40	□	22,40	□	22,40	□	22,10	□
275 x 215	21,30	□	21,30	□	21,30	□	21,00	□
275 x 220	20,15	□	20,15	□	20,15	□	19,85	□
275 x 225	18,95	□	18,95	□	18,95	□	18,70	□
275 x 230	17,75	□	17,75	□	17,75	□	17,55	□
275 x 235	16,55	□	16,55	□	16,55	□	16,30	□
275 x 240	15,30	□	15,30	□	15,30	□	15,10	□
275 x 245	14,00	□	14,00	□	14,00	□	13,80	□
275 x 250	12,70	□	12,70	□	12,70	□	12,55	□
280 x 70	43,95	□	43,95	□	43,95	□	43,40	□
280 x 75	43,60	□	43,60	□	43,60	□	43,05	□
280 x 80	43,20	□	43,20	□	43,20	□	42,65	□
280 x 85	42,80	□	42,80	□	42,80	□	42,25	□
280 x 90	42,40	□	42,40	□	42,40	□	41,85	□
280 x 95	41,90	□	41,90	□	41,90	□	41,40	□
280 x 100	41,45	□	41,45	□	41,45	□	40,90	□
280 x 105	40,90	□	40,90	□	40,90	□	40,40	□
280 x 110	40,40	□	40,40	□	40,40	□	39,85	□
280 x 115	39,80	□	39,80	□	39,80	□	39,30	□
280 x 120	39,20	□	39,20	□	39,20	□	38,70	□
280 x 125	38,60	□	38,60	□	38,60	□	38,10	□
280 x 130	37,95	□	37,95	□	37,95	□	37,45	□
280 x 135	37,25	□	37,25	□	37,25	□	36,75	□
280 x 140	36,55	□	36,55	□	36,55	□	36,05	□
280 x 145	35,80	□	35,80	□	35,80	□	35,35	□
280 x 150	35,05	□	35,05	□	35,05	□	34,60	□
280 x 155	34,25	□	34,25	□	34,25	□	33,80	□
280 x 160	33,45	□	33,45	□	33,45	□	33,00	□
280 x 165	32,60	□	32,60	□	32,60	□	32,20	□
280 x 170	31,75	□	31,75	□	31,75	□	31,30	□
280 x 175	30,85	□	30,85	□	30,85	□	30,45	□
280 x 180	29,90	□	29,90	□	29,90	□	29,50	□
280 x 185	28,95	□	28,95	□	28,95	□	28,60	□
280 x 190	27,95	□	27,95	□	27,95	□	27,60	□
280 x 195	26,95	□	26,95	□	26,95	□	26,60	□
280 x 200	25,95	□	25,95	□	25,95	□	25,60	□
280 x 205	24,85	□	24,85	□	24,85	□	24,55	□
280 x 210	23,80	□	23,80	□	23,80	□	23,45	□
280 x 215	22,65	□	22,65	□	22,65	□	22,35	□
280 x 220	21,50	□	21,50	□	21,50	□	21,25	□
280 x 225	20,35	□	20,35	□	20,35	□	20,10	□
280 x 230	19,15	□	19,15	□	19,15	□	18,90	□
280 x 235	17,90	□	17,90	□	17,90	□	17,70	□
280 x 240	16,65	□	16,65	□	16,65	□	16,45	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]▣ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

**Ertalon®**


Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

**TUBES**

Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [600 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
280 x 245	15,40	□	15,40	□	15,40	□	15,20	□
280 x 250	14,05	□	14,05	□	14,05	□	13,90	□
280 x 255	12,75	□	12,75	□	12,75	□	12,55	□
290 x 70	47,05	□	47,05	□	47,05	□	46,45	□
290 x 75	46,70	□	46,70	□	46,70	□	46,10	□
290 x 80	46,35	□	46,35	□	46,35	□	45,75	□
290 x 85	45,95	□	45,95	□	45,95	□	45,35	□
290 x 90	45,50	□	45,50	□	45,50	□	44,90	□
290 x 95	45,05	□	45,05	□	45,05	□	44,45	□
290 x 100	44,55	□	44,55	□	44,55	□	44,00	□
290 x 105	44,05	□	44,05	□	44,05	□	43,45	□
290 x 110	43,50	□	43,50	□	43,50	□	42,95	□
290 x 115	42,95	□	42,95	□	42,95	□	42,35	□
290 x 120	42,35	□	42,35	□	42,35	□	41,80	□
290 x 125	41,70	□	41,70	□	41,70	□	41,15	□
290 x 130	41,05	□	41,05	□	41,05	□	40,50	□
290 x 135	40,40	□	40,40	□	40,40	□	39,85	□
290 x 140	39,65	□	39,65	□	39,65	□	39,15	□
290 x 145	38,95	□	38,95	□	38,95	□	38,45	□
290 x 150	38,15	□	38,15	□	38,15	□	37,70	□
290 x 155	37,40	□	37,40	□	37,40	□	36,90	□
290 x 160	36,55	□	36,55	□	36,55	□	36,10	□
290 x 165	35,75	□	35,75	□	35,75	□	35,25	□
290 x 170	34,85	□	34,85	□	34,85	□	34,40	□
290 x 175	33,95	□	33,95	□	33,95	□	33,50	□
290 x 180	33,05	□	33,05	□	33,05	□	32,60	□
290 x 185	32,10	□	32,10	□	32,10	□	31,65	□
290 x 190	31,10	□	31,10	□	31,10	□	30,70	□
290 x 195	30,10	□	30,10	□	30,10	□	29,70	□
290 x 200	29,05	□	29,05	□	29,05	□	28,70	□
290 x 205	28,00	□	28,00	□	28,00	□	27,65	□
290 x 210	26,90	□	26,90	□	26,90	□	26,55	□
290 x 215	25,80	□	25,80	□	25,80	□	25,45	□
290 x 220	24,65	□	24,65	□	24,65	□	24,30	□
290 x 225	23,45	□	23,45	□	23,45	□	23,15	□
290 x 230	22,25	□	22,25	□	22,25	□	22,00	□
290 x 235	21,05	□	21,05	□	21,05	□	20,75	□
290 x 240	19,80	□	19,80	□	19,80	□	19,55	□
290 x 245	18,50	□	18,50	□	18,50	□	18,25	□
290 x 250	17,20	□	17,20	□	17,20	□	16,95	□
290 x 255	15,85	□	15,85	□	15,85	□	15,65	□
290 x 260	14,50	□	14,50	□	14,50	□	14,30	□
290 x 265	13,10	□	13,10	□	13,10	□	12,95	□
300 x 80	49,75	□	49,75	□	49,75	□	49,10	□
300 x 85	49,35	□	49,35	□	49,35	□	48,70	□
300 x 90	48,95	□	48,95	□	48,95	□	48,30	□

- : **standard** item [generally available from stock; bulk quantities to be manufactured to order]
- ▣ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]
- : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

# Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

TUBES								
Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [600 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
300 x 95	48,45	□	48,45	□	48,45	□	47,85	□
300 x 100	48,00	□	48,00	□	48,00	□	47,35	□
300 x 105	47,45	□	47,45	□	47,45	□	46,85	□
300 x 110	46,90	□	46,90	□	46,90	□	46,30	□
300 x 115	46,35	□	46,35	□	46,35	□	45,75	□
300 x 120	45,75	□	45,75	□	45,75	□	45,15	□
300 x 125	45,15	□	45,15	□	45,15	□	44,55	□
300 x 130	44,50	□	44,50	□	44,50	□	43,90	□
300 x 135	43,80	□	43,80	□	43,80	□	43,25	□
300 x 140	43,10	□	43,10	□	43,10	□	42,55	□
300 x 145	42,35	□	42,35	□	42,35	□	41,80	□
300 x 150	41,60	□	41,60	□	41,60	□	41,05	□
300 x 155	40,80	□	40,80	□	40,80	□	40,25	□
300 x 160	40,00	□	40,00	□	40,00	□	39,45	□
300 x 165	39,15	□	39,15	□	39,15	□	38,65	□
300 x 170	38,25	□	38,25	□	38,25	□	37,80	□
300 x 175	37,40	□	37,40	□	37,40	□	36,90	□
300 x 180	36,45	□	36,45	□	36,45	□	36,00	□
300 x 185	35,50	□	35,50	□	35,50	□	35,05	□
300 x 190	34,50	□	34,50	□	34,50	□	34,05	□
300 x 195	33,50	□	33,50	□	33,50	□	33,05	□
300 x 200	32,45	□	32,45	□	32,45	□	32,05	□
300 x 205	31,40	□	31,40	□	31,40	□	31,00	□
300 x 210	30,30	□	30,30	□	30,30	□	29,95	□
300 x 215	29,20	□	29,20	□	29,20	□	28,80	□
300 x 220	28,05	□	28,05	□	28,05	□	27,70	□
300 x 225	26,90	□	26,90	□	26,90	□	26,65	□
300 x 230	25,70	□	25,70	□	25,70	□	25,35	□
300 x 235	24,45	□	24,45	□	24,45	□	24,15	□
300 x 240	23,20	□	23,20	□	23,20	□	22,90	□
300 x 245	21,90	□	21,90	□	21,90	□	21,65	□
300 x 250	20,60	□	20,60	□	20,60	□	20,35	□
300 x 255	19,30	□	19,30	□	19,30	□	19,05	□
300 x 260	17,90	□	17,90	□	17,90	□	17,70	□
300 x 265	16,50	□	16,50	□	16,50	□	16,30	□
300 x 270	15,10	□	15,10	□	15,10	□	14,90	□
300 x 275	13,65	□	13,65	□	13,65	□	13,50	□
325 x 80	58,85	□	58,85	□	58,85	□	58,10	□
325 x 85	58,45	□	58,45	□	58,45	□	57,70	□
325 x 90	58,05	□	58,05	□	58,05	□	57,25	□
325 x 95	57,55	□	57,55	□	57,55	□	56,85	□
325 x 100	57,10	□	57,10	□	57,10	□	56,35	□
325 x 105	56,60	□	56,60	□	56,60	□	55,85	□
325 x 110	56,05	□	56,05	□	56,05	□	55,30	□
325 x 115	55,50	□	55,50	□	55,50	□	54,75	□
325 x 120	54,90	□	54,90	□	54,90	□	54,20	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]

▣ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]

□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

# Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

TUBES								
Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [600 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
325 x 125	54,30	□	54,30	□	54,30	□	53,55	□
325 x 130	53,65	□	53,65	□	53,65	□	52,95	□
325 x 135	52,95	□	52,95	□	52,95	□	52,25	□
325 x 140	52,25	□	52,25	□	52,25	□	51,60	□
325 x 145	51,55	□	51,55	□	51,55	□	50,85	□
325 x 150	50,80	□	50,80	□	50,80	□	50,10	□
325 x 155	50,00	□	50,00	□	50,00	□	49,35	□
325 x 160	49,20	□	49,20	□	49,20	□	48,55	□
325 x 165	48,35	□	48,35	□	48,35	□	47,70	□
325 x 170	47,50	□	47,50	□	47,50	□	46,85	□
325 x 175	46,60	□	46,60	□	46,60	□	46,00	□
325 x 180	45,70	□	45,70	□	45,70	□	45,10	□
325 x 185	44,75	□	44,75	□	44,75	□	44,15	□
325 x 190	43,75	□	43,75	□	43,75	□	43,20	□
325 x 195	42,75	□	42,75	□	42,75	□	42,20	□
325 x 200	41,75	□	41,75	□	41,75	□	41,20	□
325 x 205	40,65	□	40,65	□	40,65	□	40,15	□
325 x 210	39,60	□	39,60	□	39,60	□	39,10	□
325 x 215	38,50	□	38,50	□	38,50	□	38,00	□
325 x 220	37,35	□	37,35	□	37,35	□	36,85	□
325 x 225	36,20	□	36,20	□	36,20	□	35,70	□
325 x 230	35,00	□	35,00	□	35,00	□	34,55	□
325 x 235	33,75	□	33,75	□	33,75	□	33,35	□
325 x 240	32,50	□	32,50	□	32,50	□	32,10	□
325 x 245	31,25	□	31,25	□	31,25	□	30,85	□
325 x 250	29,95	□	29,95	□	29,95	□	29,55	□
325 x 255	28,60	□	28,60	□	28,60	□	28,25	□
325 x 260	27,25	□	27,25	□	27,25	□	26,90	□
325 x 265	25,85	□	25,85	□	25,85	□	25,55	□
325 x 270	24,45	□	24,45	□	24,45	□	24,15	□
325 x 275	23,00	□	23,00	□	23,00	□	22,70	□
325 x 280	21,55	□	21,55	□	21,55	□	21,25	□
325 x 285	20,05	□	20,05	□	20,05	□	19,80	□
325 x 290	18,55	□	18,55	□	18,55	□	18,30	□
325 x 295	17,00	□	17,00	□	17,00	□	16,75	□
325 x 300	15,40	□	15,40	□	15,40	□	15,40	□
350 x 90	67,75	□	67,75	□	67,75	□	66,85	□
350 x 95	67,30	□	67,30	□	67,30	□	66,40	□
350 x 100	66,80	□	66,80	□	66,80	□	65,95	□
350 x 105	66,30	□	66,30	□	66,30	□	65,45	□
350 x 110	65,75	□	65,75	□	65,75	□	64,90	□
350 x 115	65,20	□	65,20	□	65,20	□	64,35	□
350 x 120	64,60	□	64,60	□	64,60	□	63,75	□
350 x 125	64,00	□	64,00	□	64,00	□	63,15	□
350 x 130	63,35	□	63,35	□	63,35	□	62,50	□
350 x 135	62,65	□	62,65	□	62,65	□	61,85	□

- : **standard** item [generally available from stock; bulk quantities to be manufactured to order]
- ▣ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]
- : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

## TUBES

Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [600 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
350 x 140	61,95	□	61,95	□	61,95	□	61,15	□
350 x 145	61,25	□	61,25	□	61,25	□	60,45	□
350 x 150	60,50	□	60,50	□	60,50	□	59,70	□
350 x 155	59,70	□	59,70	□	59,70	□	58,95	□
350 x 160	58,90	□	58,90	□	58,90	□	58,15	□
350 x 165	58,05	□	58,05	□	58,05	□	57,30	□
350 x 170	57,20	□	57,20	□	57,20	□	56,45	□
350 x 175	56,30	□	56,30	□	56,30	□	55,55	□
350 x 180	55,40	□	55,40	□	55,40	□	54,65	□
350 x 185	54,45	□	54,45	□	54,45	□	53,75	□
350 x 190	53,45	□	53,45	□	53,45	□	52,75	□
350 x 195	52,45	□	52,45	□	52,45	□	51,80	□
350 x 200	51,45	□	51,45	□	51,45	□	50,75	□
350 x 205	50,40	□	50,40	□	50,40	□	49,70	□
350 x 210	49,30	□	49,30	□	49,30	□	48,65	□
350 x 215	48,20	□	48,20	□	48,20	□	47,55	□
350 x 220	47,05	□	47,05	□	47,05	□	46,45	□
350 x 225	45,90	□	45,90	□	45,90	□	45,30	□
350 x 230	44,70	□	44,70	□	44,70	□	44,10	□
350 x 235	43,45	□	43,45	□	43,45	□	42,90	□
350 x 240	42,20	□	42,20	□	42,20	□	41,65	□
350 x 245	40,95	□	40,95	□	40,95	□	40,40	□
350 x 250	39,65	□	39,65	□	39,65	□	39,15	□
350 x 255	38,30	□	38,30	□	38,30	□	37,80	□
350 x 260	36,95	□	36,95	□	36,95	□	36,50	□
350 x 265	35,55	□	35,55	□	35,55	□	34,45	□
350 x 270	34,15	□	34,15	□	34,15	□	33,70	□
350 x 275	32,70	□	32,70	□	32,70	□	32,30	□
350 x 280	31,25	□	31,25	□	31,25	□	30,85	□
350 x 285	29,75	□	29,75	□	29,75	□	29,40	□
350 x 290	28,25	□	28,25	□	28,25	□	27,85	□
350 x 295	26,70	□	26,70	□	26,70	□	26,35	□
350 x 300	25,10	□	25,10	□	25,10	□	24,80	□
350 x 305	23,50	□	23,50	□	23,50	□	23,20	□
350 x 310	21,90	□	21,90	□	21,90	□	21,60	□
350 x 315	20,20	□	20,20	□	20,20	□	19,95	□
350 x 320	18,55	□	18,55	□	18,55	□	18,30	□
350 x 325	16,85	□	16,85	□	16,85	□	16,60	□
375 x 100	77,55	□	77,55	□	77,55	□	76,55	□
375 x 110	76,50	□	76,50	□	76,50	□	75,50	□
375 x 120	75,35	□	75,35	□	75,35	□	74,35	□
375 x 130	74,10	□	74,10	□	74,10	□	73,15	□
375 x 140	72,70	□	72,70	□	72,70	□	71,75	□
375 x 150	71,25	□	71,25	□	71,25	□	70,30	□
375 x 160	69,65	□	69,65	□	69,65	□	68,75	□
375 x 170	67,95	□	67,95	□	67,95	□	67,05	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]▣ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

# Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

TUBES								
Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [600 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
375 x 180	66,15	□	66,15	□	66,15	□	65,25	□
375 x 190	64,20	□	64,20	□	64,20	□	63,40	□
375 x 200	62,00	□	62,00	□	62,00	□	61,35	□
375 x 210	60,05	□	60,05	□	60,05	□	59,25	□
375 x 220	57,80	□	57,80	□	57,80	□	57,05	□
375 x 230	55,45	□	55,45	□	55,45	□	54,70	□
375 x 240	52,95	□	52,95	□	52,95	□	52,30	□
375 x 250	50,40	□	50,40	□	50,40	□	49,75	□
375 x 260	47,70	□	47,70	□	47,70	□	47,10	□
375 x 270	44,90	□	44,90	□	44,90	□	44,35	□
375 x 280	42,00	□	42,00	□	42,00	□	41,45	□
375 x 290	39,00	□	39,00	□	39,00	□	38,50	□
375 x 300	35,85	□	35,85	□	35,85	□	35,40	□
375 x 310	32,65	□	32,65	□	32,65	□	32,20	□
375 x 320	29,30	□	29,30	□	29,30	□	28,90	□
375 x 330	25,85	□	25,85	□	25,85	□	25,50	□
375 x 340	22,25	□	22,25	□	22,25	□	22,00	□
375 x 350	18,60	□	18,60	□	18,60	□	18,35	□
400 x 110	87,55	□	87,55	□	87,55	□	86,40	□
400 x 120	86,40	□	86,40	□	86,40	□	85,30	□
400 x 130	85,15	□	85,15	□	85,15	□	84,05	□
400 x 140	83,75	□	83,75	□	83,75	□	82,70	□
400 x 150	82,30	□	82,30	□	82,30	□	81,20	□
400 x 160	80,70	□	80,70	□	80,70	□	79,65	□
400 x 170	79,00	□	79,00	□	79,00	□	77,95	□
400 x 180	77,20	□	77,20	□	77,20	□	76,20	□
400 x 190	75,25	□	75,25	□	75,25	□	74,30	□
400 x 200	73,25	□	73,25	□	73,25	□	72,30	□
400 x 210	71,10	□	71,10	□	71,10	□	70,20	□
400 x 220	68,85	□	68,85	□	68,85	□	67,95	□
400 x 230	66,50	□	66,50	□	66,50	□	65,65	□
400 x 240	64,05	□	64,05	□	64,05	□	63,20	□
400 x 250	61,45	□	61,45	□	61,45	□	60,65	□
400 x 260	58,75	□	58,75	□	58,75	□	58,00	□
400 x 270	55,95	□	55,95	□	55,95	□	55,25	□
400 x 280	53,05	□	53,05	□	53,05	□	52,35	□
400 x 290	50,05	□	50,05	□	50,05	□	49,40	□
400 x 300	46,90	□	46,90	□	46,90	□	46,30	□
400 x 310	43,70	□	43,70	□	43,70	□	43,10	□
400 x 320	40,35	□	40,35	□	40,35	□	39,80	□
400 x 330	36,90	□	36,90	□	36,90	□	36,40	□
400 x 340	33,35	□	33,35	□	33,35	□	32,90	□
400 x 350	29,65	□	29,65	□	29,65	□	29,25	□
400 x 360	25,85	□	25,85	□	25,85	□	25,55	□
400 x 370	22,00	□	22,00	□	22,00	□	21,70	□
425 x 120	98,90	□	98,90	□	98,90	□	97,65	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]

▣ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]

□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

# Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

## TUBES

Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [600 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
425 x 130	97,65	□	97,65	□	97,65	□	96,40	□
425 x 140	96,30	□	96,30	□	96,30	□	95,05	□
425 x 150	94,85	□	94,85	□	94,85	□	93,60	□
425 x 160	93,25	□	93,25	□	93,25	□	92,05	□
425 x 170	91,60	□	91,60	□	91,60	□	90,40	□
425 x 180	89,80	□	89,80	□	89,80	□	88,60	□
425 x 190	87,85	□	87,85	□	87,85	□	86,75	□
425 x 200	85,85	□	85,85	□	85,85	□	84,75	□
425 x 210	83,75	□	83,75	□	83,75	□	82,65	□
425 x 220	81,50	□	81,50	□	81,50	□	80,45	□
425 x 230	79,15	□	79,15	□	79,15	□	78,15	□
425 x 240	76,70	□	76,70	□	76,70	□	75,70	□
425 x 250	74,15	□	74,15	□	74,15	□	73,20	□
425 x 260	71,45	□	71,45	□	71,45	□	70,55	□
425 x 270	68,70	□	68,70	□	68,70	□	67,80	□
425 x 280	65,80	□	65,80	□	65,80	□	64,95	□
425 x 290	62,80	□	62,80	□	62,80	□	62,00	□
425 x 300	59,70	□	59,70	□	59,70	□	58,90	□
425 x 310	56,45	□	56,45	□	56,45	□	55,75	□
425 x 320	53,15	□	53,15	□	53,15	□	52,45	□
425 x 330	49,70	□	49,70	□	49,70	□	49,05	□
425 x 340	46,15	□	46,15	□	46,15	□	45,55	□
425 x 350	42,50	□	42,50	□	42,50	□	41,95	□
425 x 360	38,70	□	38,70	□	38,70	□	38,20	□
425 x 370	34,85	□	34,85	□	34,85	□	34,40	□
425 x 380	30,85	□	30,85	□	30,85	□	30,45	□
425 x 390	26,75	□	26,75	□	26,75	□	26,40	□
425 x 400	22,55	□	22,55	□	22,55	□	22,25	□
450 x 120	111,10	□	111,10	□	111,10	□	109,70	□
450 x 130	109,80	□	109,80	□	109,80	□	108,40	□
450 x 140	108,50	□	108,50	□	108,50	□	107,10	□
450 x 150	107,00	□	107,00	□	107,00	□	105,60	□
450 x 160	105,40	□	105,40	□	105,40	□	104,10	□
450 x 170	103,80	□	103,80	□	103,80	□	102,40	□
450 x 180	102,00	□	102,00	□	102,00	□	100,60	□
450 x 190	100,10	□	100,10	□	100,10	□	98,75	□
450 x 200	98,05	□	98,05	□	98,05	□	96,75	□
450 x 210	95,90	□	95,90	□	95,90	□	94,65	□
450 x 220	93,70	□	93,70	□	93,70	□	92,45	□
450 x 230	91,35	□	91,35	□	91,35	□	90,15	□
450 x 240	88,90	□	88,90	□	88,90	□	87,75	□
450 x 250	86,30	□	86,30	□	86,30	□	85,20	□
450 x 260	83,65	□	83,65	□	83,65	□	82,55	□
450 x 270	80,85	□	80,85	□	80,85	□	79,80	□
450 x 280	77,95	□	77,95	□	77,95	□	76,95	□
450 x 290	74,95	□	74,95	□	74,95	□	74,00	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]

▣ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]

□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]



# Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

TUBES								
Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [600 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
450 x 300	71,85	□	71,85	□	71,85	□	70,95	□
450 x 310	68,65	□	68,65	□	68,65	□	67,75	□
450 x 320	65,30	□	65,30	□	65,30	□	64,45	□
450 x 330	61,85	□	61,85	□	61,85	□	61,05	□
450 x 340	58,30	□	58,30	□	58,30	□	57,55	□
450 x 350	54,65	□	54,65	□	54,65	□	53,95	□
450 x 360	50,90	□	50,90	□	50,90	□	50,25	□
450 x 370	47,00	□	47,00	□	47,00	□	46,40	□
450 x 380	43,05	□	43,05	□	43,05	□	42,45	□
450 x 390	38,95	□	38,95	□	38,95	□	38,45	□
450 x 400	34,75	□	34,75	□	34,75	□	34,30	□
450 x 410	30,40	□	30,40	□	30,40	□	30,00	□
450 x 420	26,00	□	26,00	□	26,00	□	25,65	□
475 x 120	127,00	□	127,00	□	127,00	□	125,30	□
475 x 130	125,70	□	125,70	□	125,70	□	124,10	□
475 x 140	124,30	□	124,30	□	124,30	□	122,80	□
475 x 150	122,90	□	122,90	□	122,90	□	121,30	□
475 x 160	121,30	□	121,30	□	121,30	□	119,70	□
475 x 170	119,60	□	119,60	□	119,60	□	118,10	□
475 x 180	117,80	□	117,80	□	117,80	□	116,30	□
475 x 190	115,90	□	115,90	□	115,90	□	114,40	□
475 x 200	113,80	□	113,80	□	113,80	□	112,40	□
475 x 210	111,70	□	111,70	□	111,70	□	110,30	□
475 x 220	109,50	□	109,50	□	109,50	□	108,10	□
475 x 230	107,10	□	107,10	□	107,10	□	105,80	□
475 x 240	104,70	□	104,70	□	104,70	□	103,30	□
475 x 250	102,10	□	102,10	□	102,10	□	100,80	□
475 x 260	99,40	□	99,40	□	99,40	□	98,15	□
475 x 270	96,60	□	96,60	□	96,60	□	95,35	□
475 x 280	93,70	□	93,70	□	93,70	□	92,50	□
475 x 290	90,70	□	90,70	□	90,70	□	89,55	□
475 x 300	87,55	□	87,55	□	87,55	□	86,45	□
475 x 310	84,35	□	84,35	□	84,35	□	83,25	□
475 x 320	81,00	□	81,00	□	81,00	□	79,95	□
475 x 330	77,55	□	77,55	□	77,55	□	76,55	□
475 x 340	73,95	□	73,95	□	73,95	□	73,05	□
475 x 350	70,30	□	70,30	□	70,30	□	69,40	□
475 x 360	66,50	□	66,50	□	66,50	□	65,70	□
475 x 370	62,60	□	62,60	□	62,60	□	61,85	□
475 x 380	58,60	□	58,60	□	58,60	□	57,90	□
475 x 390	54,50	□	54,50	□	54,50	□	53,80	□
475 x 400	50,30	□	50,30	□	50,30	□	49,65	□
475 x 410	45,95	□	45,95	□	45,95	□	45,40	□
475 x 420	41,50	□	41,50	□	41,50	□	41,00	□
475 x 430	36,95	□	36,95	□	36,95	□	36,50	□
475 x 440	32,30	□	32,30	□	32,30	□	31,90	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]

▣ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]

□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

## TUBES

Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [600 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
500 x 200	126,90	□	126,90	□	126,90	□	125,20	□
500 x 210	124,70	□	124,70	□	124,70	□	123,10	□
500 x 220	122,50	□	122,50	□	122,50	□	120,90	□
500 x 230	120,10	□	120,10	□	120,10	□	118,60	□
500 x 240	117,70	□	117,70	□	117,70	□	116,20	□
500 x 250	115,10	□	115,10	□	115,10	□	113,60	□
500 x 260	112,40	□	112,40	□	112,40	□	111,00	□
500 x 270	109,60	□	109,60	□	109,60	□	108,20	□
500 x 280	106,70	□	106,70	□	106,70	□	105,30	□
500 x 290	103,70	□	103,70	□	103,70	□	102,40	□
500 x 300	100,60	□	100,60	□	100,60	□	99,30	□
500 x 310	97,35	□	97,35	□	97,35	□	96,10	□
500 x 320	94,00	□	94,00	□	94,00	□	92,80	□
500 x 330	90,55	□	90,55	□	90,55	□	89,40	□
500 x 340	87,00	□	87,00	□	87,00	□	85,85	□
500 x 350	83,35	□	83,35	□	83,35	□	82,25	□
500 x 360	79,55	□	79,55	□	79,55	□	78,50	□
500 x 370	75,65	□	75,65	□	75,65	□	74,65	□
500 x 380	71,65	□	71,65	□	71,65	□	70,70	□
500 x 390	67,55	□	67,55	□	67,55	□	66,65	□
500 x 400	63,30	□	63,30	□	63,30	□	62,50	□
500 x 410	59,00	□	59,00	□	59,00	□	58,20	□
500 x 420	54,55	□	54,55	□	54,55	□	53,85	□
500 x 430	50,00	□	50,00	□	50,00	□	49,35	□
500 x 440	45,35	□	45,35	□	45,35	□	44,75	□
500 x 450	40,55	□	40,55	□	40,55	□	40,05	□
500 x 460	35,65	□	35,65	□	35,65	□	35,20	□
500 x 470	30,70	□	30,70	□	30,70	□	30,30	□
525 x 270	126,10	□	126,10	□	126,10	□	124,50	□
525 x 280	123,20	□	123,20	□	123,20	□	121,60	□
525 x 290	120,20	□	120,20	□	120,20	□	118,60	□
525 x 300	117,10	□	117,10	□	117,10	□	115,60	□
525 x 310	113,90	□	113,90	□	113,90	□	112,40	□
525 x 320	110,60	□	110,60	□	110,60	□	109,10	□
525 x 330	107,10	□	107,10	□	107,10	□	105,70	□
525 x 340	103,60	□	103,60	□	103,60	□	102,20	□
525 x 350	99,90	□	99,90	□	99,90	□	98,60	□
525 x 360	96,15	□	96,15	□	96,15	□	94,90	□
525 x 370	92,30	□	92,30	□	92,30	□	91,10	□
525 x 380	88,30	□	88,30	□	88,30	□	87,15	□
525 x 390	84,20	□	84,20	□	84,20	□	83,10	□
525 x 400	80,00	□	80,00	□	80,00	□	78,95	□
525 x 410	75,70	□	75,70	□	75,70	□	74,70	□
525 x 420	71,25	□	71,25	□	71,25	□	70,35	□
525 x 430	66,70	□	66,70	□	66,70	□	65,85	□
525 x 440	62,05	□	62,05	□	62,05	□	61,25	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]

▣ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]

□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

# Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

TUBES								
Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [600 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
525 x 450	57,30	□	57,30	□	57,30	□	56,55	□
525 x 460	52,45	□	52,45	□	52,45	□	51,75	□
525 x 470	47,50	□	47,50	□	47,50	□	46,85	□
525 x 480	42,40	□	42,40	□	42,40	□	41,85	□
525 x 490	37,20	□	37,20	□	37,20	□	36,70	□
550 x 320	126,70	□	126,70	□	126,70	□	125,10	□
550 x 330	123,30	□	123,30	□	123,30	□	121,70	□
550 x 340	119,70	□	119,70	□	119,70	□	118,20	□
550 x 350	116,10	□	116,10	□	116,10	□	114,60	□
550 x 360	112,30	□	112,30	□	112,30	□	110,80	□
550 x 370	108,40	□	108,40	□	108,40	□	107,00	□
550 x 380	104,40	□	104,40	□	104,40	□	103,10	□
550 x 390	100,30	□	100,30	□	100,30	□	99,05	□
550 x 400	96,15	□	96,15	□	96,15	□	94,90	□
550 x 410	91,80	□	91,80	□	91,80	□	90,65	□
550 x 420	87,40	□	87,40	□	87,40	□	86,25	□
550 x 430	82,85	□	82,85	□	82,85	□	81,80	□
550 x 440	78,20	□	78,20	□	78,20	□	77,20	□
550 x 450	73,45	□	73,45	□	73,45	□	72,50	□
550 x 460	68,60	□	68,60	□	68,60	□	67,70	□
550 x 470	63,60	□	63,60	□	63,60	□	62,80	□
550 x 480	58,55	□	58,55	□	58,55	□	57,80	□
550 x 490	53,35	□	53,35	□	53,35	□	52,65	□
550 x 500	48,05	□	48,05	□	48,05	□	47,40	□
550 x 510	42,60	□	42,60	□	42,60	□	42,05	□
550 x 520	37,10	□	37,10	□	37,10	□	36,60	□
575 x 370	124,60	□	124,60	□	124,60	□	123,00	□
575 x 380	120,60	□	120,60	□	120,60	□	119,10	□
575 x 390	116,50	□	116,50	□	116,50	□	115,00	□
575 x 400	112,30	□	112,30	□	112,30	□	110,90	□
575 x 410	108,00	□	108,00	□	108,00	□	106,60	□
575 x 420	103,60	□	103,60	□	103,60	□	102,30	□
575 x 430	99,05	□	99,05	□	99,05	□	97,80	□
575 x 440	94,40	□	94,40	□	94,40	□	93,20	□
575 x 450	89,65	□	89,65	□	89,65	□	88,50	□
575 x 460	84,80	□	84,80	□	84,80	□	83,70	□
575 x 470	79,80	□	79,80	□	79,80	□	78,80	□
575 x 480	74,75	□	74,75	□	74,75	□	73,75	□
575 x 490	69,55	□	69,55	□	69,55	□	68,65	□
575 x 500	64,25	□	64,25	□	64,25	□	63,40	□
575 x 510	58,80	□	58,80	□	58,80	□	58,05	□
575 x 520	53,30	□	53,30	□	53,30	□	52,60	□
575 x 530	47,65	□	47,65	□	47,65	□	47,05	□
575 x 540	41,90	□	41,90	□	41,90	□	41,40	□
600 x 410	125,60	□	125,60	□	125,60	□	123,90	□
600 x 420	121,10	□	121,10	□	121,10	□	119,60	□

■ : **standard** item [generally available from stock; bulk quantities to be manufactured to order]

▣ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]

□ : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]

# Ertalon®



Polyamide [PA 6] [PA 6 + OIL]

Ertalon® 6 PLA natural/black

Ertalon® 6 XAU+

Ertalon® LFX

## TUBES

Diameters [mm]	Ertalon® 6 PLA natural		Ertalon® 6 PLA black		Ertalon® 6 XAU+		Ertalon® LFX	
	Standard length per piece: [600 mm]							
O.D. x I.D.	[kg/pce]		[kg/pce]		[kg/pce]		[kg/pce]	
600 x 430	116,60	□	116,60	□	116,60	□	115,10	□
600 x 440	111,90	□	111,90	□	111,90	□	110,50	□
600 x 450	105,00	□	105,00	□	105,00	□	105,80	□
600 x 460	102,30	□	102,30	□	102,30	□	101,00	□
600 x 470	97,35	□	97,35	□	97,35	□	96,10	□
600 x 480	92,25	□	92,25	□	92,25	□	91,05	□
600 x 490	86,05	□	86,05	□	86,05	□	85,95	□
600 x 500	81,75	□	81,75	□	81,75	□	80,70	□
600 x 510	76,35	□	76,35	□	76,35	□	75,35	□
600 x 520	70,85	□	70,85	□	70,85	□	69,90	□
600 x 530	65,20	□	65,20	□	65,20	□	64,35	□
600 x 540	59,45	□	59,45	□	59,45	□	58,70	□
600 x 550	53,60	□	53,60	□	53,60	□	52,90	□
600 x 560	47,65	□	47,65	□	47,65	□	47,00	□
600 x 570	41,55	□	41,55	□	41,55	□	41,00	□

Tolerances:

Outer diameter [O.D.] [mm]	Outer diameter [mm]	
	O.D.	I.D.
O.D. ≤ 60	+3,0	-0,8
	+0,8	-4,0 (*)
60 < O.D. ≤ 80	+3,5	-0,8
	+0,8	-4,0 (*)
80 < O.D. ≤ 110	+4,5	-1,8
	+1,2	-6,0 (*)
110 < O.D. ≤ 150	+5,0	-2,0
	+1,5	-7,5 (*)
150 < O.D. ≤ 180	+7,5	-2,2
	+1,8	-8,5 (*)
180 < O.D. ≤ 220	+9,0	-2,5
	+2,0	-9,5 (*)
220 < O.D. ≤ 250	+10,0	-3,0
	+3,0	-11,0 (*)
250 < O.D. ≤ 300	+11,0	-3,5
	+3,0	-13,0 (*)
300 < O.D. ≤ 400	+13,0	-3,5
	+3,0	-15,5 (*)
400 < O.D. ≤ 500	+15,0	-3,5
	+3,0	-18,0 (*)
500 < O.D. ≤ 600	+20,0	-4,5
	+5,0	-20,0 (*)

[\*]: Due to the manufacturing process, the inner diameter [I.D.] at the very ends of the tubes may be somewhat smaller [over a length of 2–10 mm, measured from the edge].

- : **standard** item [generally available from stock; bulk quantities to be manufactured to order]
- ▣ : **semi-standard** item [generally not available from stock, minimum order quantity 1 piece]
- : **non-standard** item [generally not available from stock, manufactured to order and subject to special conditions; improved availability possible upon customer planning, minimum order quantity 1 piece]